
	<b>TITLE: FROZEN LEMON JUICE SACS SPECIFICATION</b> <b>100g Box Unit (DC Internal)</b>	<b>SPEC NO</b> <b>DCFPS020</b>
	ISSUED BY: QA: Technical Manager	
	APPROVED BY: Managing Director	<b>PAGE: 1 of 2</b>
	DATE OF ISSUE: 27 January 2011	<b>REVISION: draft 1</b>
C:\Users\webdev2\Documents\server_hold\DynamicFoods\DCFPS020-RetailFrozenLemonJuiceSacs-100gboxUnit.doc		

<b>Variety</b>	Eureka or similar available	These parameters may fluctuate slightly due to ripeness of fruit, time during season & environmental conditions.
<b>Brix°</b>	> or = 6.0°	
<b>Acidity</b>	< or = 7.05%	
<b>pH</b>	2.0 – 2.6	
<b>Colour</b>	Uniform colour of the variety used	
<b>Flavour</b>	Typical of ripe Lemon of the variety listed	
<b>Appearance</b>	Individual Citrus Sacs with a “rice” like appearance	
<b>Clumps</b>	Maximum 10% by weight	
<b>Foreign matter</b>	Nil (Includes but not limited to hair, clothing fibres, plastic, metal, jewellery stones)	
<b>E.V.M</b>	<2% by weight (albido <0.6% / seed (larger than 1mm) <1% / peel <0.2% / leaf 0% / stem <0.2%)	
<b>Mass</b>	Minimum 100g product per individual box unit	
<b>Nutrition Information</b>	Inhalt / Serving size: 100g Brennwert / Energy 120Kj / 29Kcal Elweiß / Protein 1.5 Kohlenhydrate / Carbohydrate 5.0 Fett / Fat 0	Ingredients : Lemon Zutaten : Zitronen

<b>Packaging (retail sell unit)</b> <b>36 sell units per master carton in one layer (12 rows of 6 units)</b>	Laminated, card-board, tabulated retail container with formed plastic screw cap & lining cup. Outer dimension (incl. cap) : 63 x 63 x 107 mm <b>Markings:</b> <ul style="list-style-type: none"> <li>• Brand logo</li> <li>• Product name</li> <li>• Storage guide</li> <li>• Nutrition data</li> <li>• Serving suggestions</li> <li>• Manufacturer's address</li> <li>• Brand website</li> <li>• Country of origin</li> <li>• Barcode</li> <li>• Lot no.</li> <li>• Use by date</li> </ul>		

<p style="text-align: center;"><b>Packaging (outer/master carton)</b></p>	<p>White corrugated cardboard carton with external dimensions: Length 575mm x Width 260mm x Depth 125mm</p> <p>Print: Black on White with Bits o' Juice logo in Yellow &amp; Green.</p> <p><u>Markings:</u></p> <ul style="list-style-type: none"> <li>• Keep frozen below -18°C (0°F)</li> <li>• Bar code &amp; indicator panel</li> <li>• Manufacturer address</li> <li>• Company website address</li> <li>• Country of origin</li> <li>• Best Before date</li> </ul>	<p style="text-align: center;">Photograph not available at time of issue</p>
<p style="text-align: center;"><b>Palletization</b></p>	<p>Palletization or block stacking to be agreed with customer.</p> <p>If palletization, number of outer (master) cartons per pallet to be agreed dependent on final size of outer carton &amp; size of pallet used eg: Eu pallet size. See details below:</p> <ol style="list-style-type: none"> <li>1. 1.0 x 1.2 m pallet          36 x 100g units per outer/master carton          6 x outer/master cartons per layer          18 layers per pallet          20 pallets per container          77 760 sell units (100g units) per container</li> <li>2. 0.8 x 1.2 m (EU) pallet          36 x 100g units per outer/master carton          6 x outer/master cartons per layer          18 layers per pallet          22 pallets per container          85 536 sell units (100g units) per container</li> </ol>	
<p style="text-align: center;"><b>Batch code</b></p> <p style="text-align: center;"><b>Best Before Date</b></p>	<p>Year (eg:11) F (Frozen) L (Lemon) R (Retail) 001 (no. of batch)</p> <p>YYYY/MM/DD (12 months minus 1 day)</p>	
<p style="text-align: center;"><b>Micro – TVC</b></p> <p style="text-align: center;"><b>Coliforms</b></p> <p style="text-align: center;"><b>E.coli</b></p> <p style="text-align: center;"><b>Y&amp;M</b></p>	<p>Max – 10 000/g</p> <p>Max 100/g</p> <p>Not detected</p> <p>Target – 500/g</p>	<p style="text-align: center;">Max – 1000/g</p> <p style="text-align: center;">These micro-organisms &amp; parameters are recommended by the manufacturer but can be negotiated with the customer</p>
<p style="text-align: center;"><b>MRL's Agrichemicals</b></p>	<p>According to South African legislation</p>	

Signed by customer: \_\_\_\_\_ Name: \_\_\_\_\_ (print)

Company stamp:

NB: As at 27 January 2011, the unit packaging, as well as the outer carton, are in final development. Therefore material types & final dimensions cannot be disclosed with any accuracy & must be confirmed with the manufacturer prior to placement of orders by new customers. The manufacturer apologizes for any inconvenience this may cause.